

WATRY INDUSTRIES, LLC

a LIGON  company

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Foundry Casting Machine Operator 1st, 2nd Shift and 2-2-3 Schedule for Days and Nights

Watry Industries, LLC is located in Sheboygan, Wisconsin along the scenic shore Lake Michigan and is seeking Foundry Casting Machine Operators on various shifts. Founded in 1957, Watry Industries is a progressive, highly automated aluminum foundry with extensive machining and powder coating capabilities serving a diversified customer base.

Primary Functions of the Foundry Caster

Set molds and operate permanent mold casting machines and assist on setups and maintenance under general supervision.

Primary Duties and Overall Responsibilities

- Operate permanent mold casting machines to produce quality castings to specifications
- Perform basic setup procedures under general supervision
- Handle all mold treatments and placing of cores
- Pour metal into molds, vary pouring procedures/timing to compensate for material and mold condition
- Check first pieces and correct variations
- Tend furnaces – load charge and maintain temperatures
- Mount, align and secure molds
- Make hydraulic power connections, set temperature controls and machine stroke
- Clean and coat molds
- Follow detail process sheets for methods and sequences to close and pour molten metal at proper temperatures, flow rates and cycle time to obtain sound castings
- Inspect pieces and recognize surface defects, short fills, distortion or quality defects
- Adjust temperature and machine to correct variations
- Perform routine maintenance
- Perform other duties as assigned

Physical Requirements

The physical requirements for this position require continuous standing and intermittent walking, bending, sitting, and lifting of parts that may at times be in excess of 50 pounds. This is a hot environment that can reach up to 130 degrees in the summer. The Casting Machine Operator should have the physical and mental ability to perform the above necessary job functions while maintaining an exemplary safety record.

Watry Industries, LLC offers a robust benefit plan which includes: health, dental and vision insurance, life insurance, short term disability, long term disability, and flexible spending for medical and dependent care expenses.

If you are interested in working in a progressive and collaborative environment please send your cover letter and resume to dpratt@watry.com along with compensation history.

Watry Industries, LLC is an Equal Opportunity Employer

Females, Minorities, Protected Veterans, and Individuals with Disabilities are encouraged to apply.